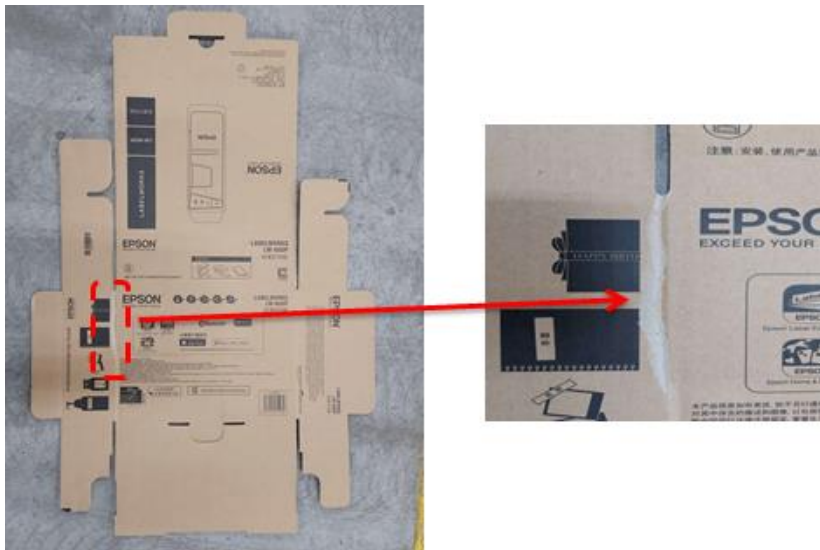


INVESTIGATION REPORT FOR PEEL OFF AT 516412001 CARTON BOX (DETACHING)

<p>DIRECT CAUSE METHOD (PROCESS)</p>	<p>W1: During process, operator do bundling on detaching. It is possible that peel off occur when facing of item are inverted (smooth surface face down) while detaching. W2: Wrong Method on handling or detaching of item. (smooth surface face upward-detached downward while rough surface face upward-detached upward.)</p>
<p>INDIRECT CAUSE METHOD (PROCESS)</p>	<p>W1: During Process of detaching it is possible to have peel off when the die cutted items are uncut. W2: It is possible that the blade used for die-cut is worn out.</p>



PRODUCTION ACTION PLAN

> Orientation for peel off due to detaching.